



# Historical Preservation Commission Agenda

The regular meeting of the Historical Preservation Commission Committee has been scheduled for September 10, 2024 at 3:30 PM in Community Room, City/County Complex. This meeting will be facilitated by Chair Tom Blurock.

### Join Zoom Meeting

<https://us02web.zoom.us/j/83090764139?pwd=5qELiE9BKmksavGFuqV0IBPiFfvQpT.1>

Meeting ID: 830 9076 4139

Passcode: 277918

Phone: 669-900-9128

- 1. Roll Call
- 2. Approval of Minutes
  - A. APPROVAL OF MINUTES FROM AUGUST 13, 2024, REGULAR MEETING**
- 3. New Business
  - A. DESIGN REVIEW: MOUNTAIN ROSE MED SPA – WINDOW DECALS (202 S. MAIN STREET)**
  - B. DESIGN REVIEW: DANFORTH MUSEUM – WINDOWS (106 N. MAIN STREET)**
  - C. DISCUSS DATE FOR DEDICATION OF SACAJAWEA/ MILES PARK NATIONAL HISTORIC DISTRICT DESIGNATION PLAQUE**
- 4. Old Business
- 5. Public Comments
- 6. Board Comments
- 7. Adjournment

**File Attachments for Item:**

**A. APPROVAL OF MINUTES FROM AUGUST 13, 2024, REGULAR MEETING**



## Historic Preservation Commission Agenda

The monthly meeting of the Historic Preservation Commission was held on August 13, 2024 at 3:30 PM in the Community Room of the City/County Building at 414 E. Callender Street. The meeting was facilitated by Chair Tom Blurock.

### 1. Call to Order (3:30 pm)

### 2. Roll Call (0:15 minutes)

In attendance: Chair Tom Blurock, Vice Chair Lindie Gibson, Kristin Vanderland, Eli Isaly, Jack Luther. Planning Staff: Jennifer Severson.

### 3. Approval of June 11, 2024 Minutes (0:30 minutes)

Gibson motioned to approve the June 11 minutes. Vanderland seconded the motion.

**Motion passed 4-0. Blurock abstained because he did not attend the June meeting.**

### 4. Approval of July 9, 2024 Minutes (1:20 minutes)

Gibson motioned to approve the July 9 minutes. Vanderland seconded the motion.

**Motion passed 5-0.**

### 4. General Public Comments (1:52 minutes)

No Public Comments.

### 5. New Business

#### A. DESIGN REVIEW – ENGINE ROOM PIZZA - SIGN (102 N. 2ND STREET) (2:13 minutes)

Severson presented a new sign for Engine Room Pizza (moving into the old Wok building). Because they are proposing a dark sign with a lighter wording their sign can be backlit according to the Livingston Night Sky Ordinance.

Blurock questioned what material the sign will be made of. The applicant said the current sign will be repurposed- transitioned from landscape to portrait orientation. There will be a neon red color around the border.

**Gibson motioned to approve the proposed sign. Vanderland seconded the motion. Motion passed 5-0.**

## **Historic Preservation Commission Agenda**

### **B. DESIGN REVIEW – BLUE SLIPPER THEATRE – SIGN AND WINDOW DECAL (113 E. CALLENDER STREET) (15:15 minutes)**

There will be a circular blue sign hanging out perpendicular to the building. There are existing bracket spots, but the business needs to confirm if the existing hardware will be effective. There will also be a decal in the window. No lighting for the sign.

Severson let the owner know that the sign will need a building permit.

**Gibson motioned to approve the sign and decal. Vanderland seconded the motion. Motion passed 5-0.**

### **5. Old Business (20:25 minutes)**

Luther asked how the Downtown Historic Surveys are coming along.

Severson stated that the surveys are done and she is working on closing out the SHPO grant for the work. Livingston now has two full blocks (not including the Post Office) of surveyed commercial buildings in the Downtown Historic District.

Blurock asked if the Downtown Plan is going to the Land Use Board soon.

Severson stated the Downtown Plan is going to the Land Use Board tomorrow night (8/14/24) as well as the City Commission in September.

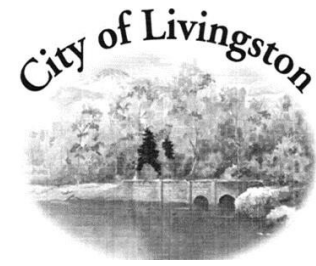
### **6. Board Comments (29:55 minutes)**

Gibson asked who has the historic jurisdiction over Sacajawea Park, Miles Park, and the City pool. Severson stated that the Sacajawea/ Miles Park National Historic District is not subject to design review as are the buildings within the Downtown Historic District. The City is responsible for maintenance of the parks and the pool- City Commission meetings would be the best place to bring up concerns related to those areas.

### **7. Adjournment (4:04 pm)**

**File Attachments for Item:**

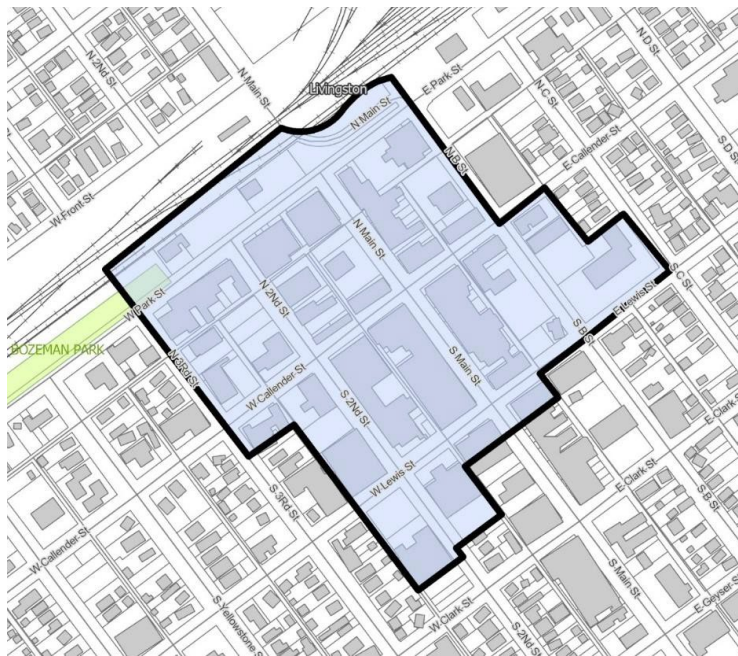
**A. DESIGN REVIEW: MOUNTAIN ROSE MED SPA – WINDOW DECALS (202 S. MAIN STREET)**



City of Livingston  
 Department of Planning  
 220 E. Park St.  
 Livingston, MT 59047  
 (406)222-4903  
[planning@livingstonmontana.org](mailto:planning@livingstonmontana.org)

## City of Livingston Historic Design Review Application Instructions

Historic Design Review is required for all exterior and signage modification of any structure within the Downtown Historic District (map below), including painting and façade changes. All Historic Design Review Permits are reviewed by the Historic Preservation Committee (HPC). The HPC meets at 3:30 p.m. on the second Tuesday of every month. Applications must be submitted 10 days prior to the HPC meeting to be included on the next meeting agenda.



### Submittal Requirements:

- Completed Application Form
- Building Elevations with dimensions of doors and windows, proposed changes, materials and colors, and architectural features clearly shown.
- Sign plans showing location, size, shape, color, wording and mounting structure (if required). Photographs of the structure and adjoining structures.
- Any other documents needed to show compliance with Chapter 31 of the Livingston Municipal Code- Historic District Overlay Zoning.
- This application must be accompanied by a site plan and/or drawing that identifies the location of the exterior modifications on, or in relation to, the structure. This information may be prepared by the applicant; it does not need to be prepared by a design professional.

All documents shall be submitted on either 8 ½" x 11" or 11" x 17" paper. Additionally, digital copies of the submittal in PDF file format are required.

City of Livingston Historic Design Review Application Form

1. Applicant's Name: Jessica Rose Jaworski

2. Location of Property

Street Address: 204 South Main Street, Livingston MT 59047

Business Name (if applicable): Mountain Rose Med Spa

3. Contact Information

*Property Owner*

Home Address: Park County Senior Citizens Corp (Landlord)

206 S Main St Livingston , MT 59047

\*\*\* SUBLEASING from BLEND SMOOTHIE Jason & Brittini Mayfied 805 W. Summit St Livingston MT 59047  
Phone Number: 406-595-6660

Email Address: \_\_\_\_\_

*Primary Contact/ Applicant*

Name: Jessica Jaworski

Address: 408 Brookline St Apt B Livingston MT 59047

Phone Number: 973-262-0016

Email Address: JessicaRjaworski@gmail.com

*Secondary Contact*

Name: \_\_\_\_\_

Address: \_\_\_\_\_

Phone Number: \_\_\_\_\_

Email Address: \_\_\_\_\_

4. Project Information- please check all proposed exterior changes (attach necessary details to this form)

Signage



Yes  No

Provide the following information for each new sign: a diagram of the sign that shows the size, color(s), material and location of the sign relative to the structure as well as how sign will be mounted/ anchored.

**Lighting**                    \_\_\_\_\_ Yes     No

Show the location(s) of new light fixtures and attach the manufacturer cut sheet.

**Paint/ Trim**                    \_\_\_\_\_ Yes     No

Show the location(s) of new paint/ trim work on the building and attach a paint sample (digital sample or photo OK).

**Siding**                    \_\_\_\_\_ Yes     No

Show the location(s) of new siding and attach the manufacturer cut sheet.

**Windows**                    \_\_\_\_\_ Yes     No

Show the location(s) of new windows and attach the manufacturer cut sheet.

**Other Façade/ Exterior Improvements**                    \_\_\_\_\_ Yes     No

Describe and show the location(s) of additional improvements other than those listed above; provide details for the proposed work and attach manufacturer cut sheet(s) if available for design elements.

**NOTE:**

- Manufacturer cut sheets must include material and color details. Photos or detailed drawings may be substituted for manufacturer cut sheets.
- This information may be prepared by the applicant; it does not need to be prepared by a design professional.
- If design elements (paint color, siding material, light fixture, etc.) have not yet been finalized, please include all options being considered so they may be reviewed and approved to prevent unnecessary delays in your construction schedule.

**I hereby certify that the information included in this application is true and accurate.**

  
Applicant's signature

09/02/2024  
Date

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**To be filled out by the Zoning Administrator**

Zoning Review Complete?    \_\_\_\_\_ Yes    \_\_\_\_\_ No

Building Permit required?    \_\_\_\_\_ Yes    \_\_\_\_\_ No



**From:** [Jessica Jaworski](#)  
**To:** [Jennifer Severson](#)  
**Subject:** Re: Sublease of office in BLEND SMOOTHIE building - 202 S Main St  
**Date:** Wednesday, September 4, 2024 6:33:05 PM  
**Attachments:** [image001.png](#)

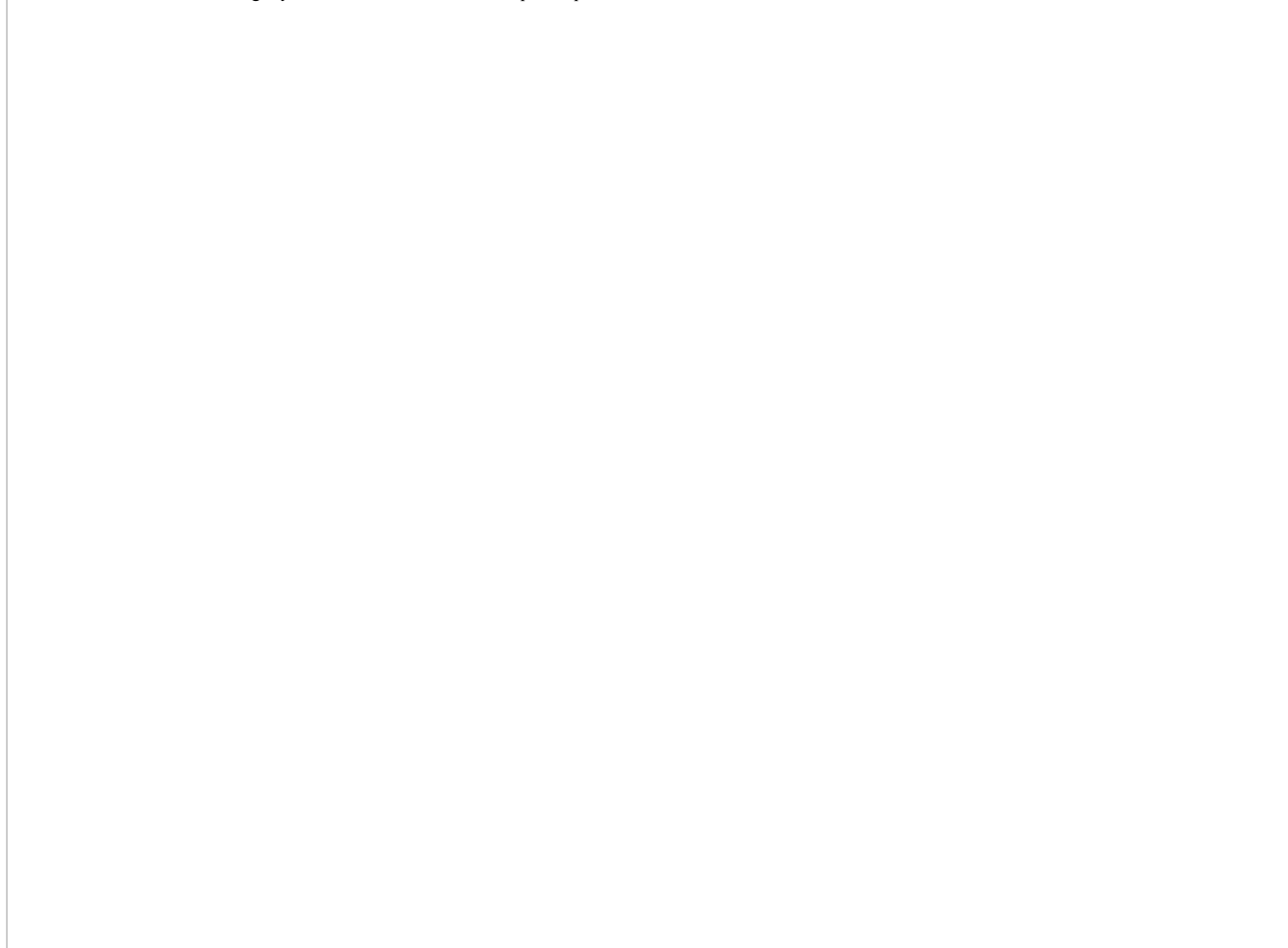
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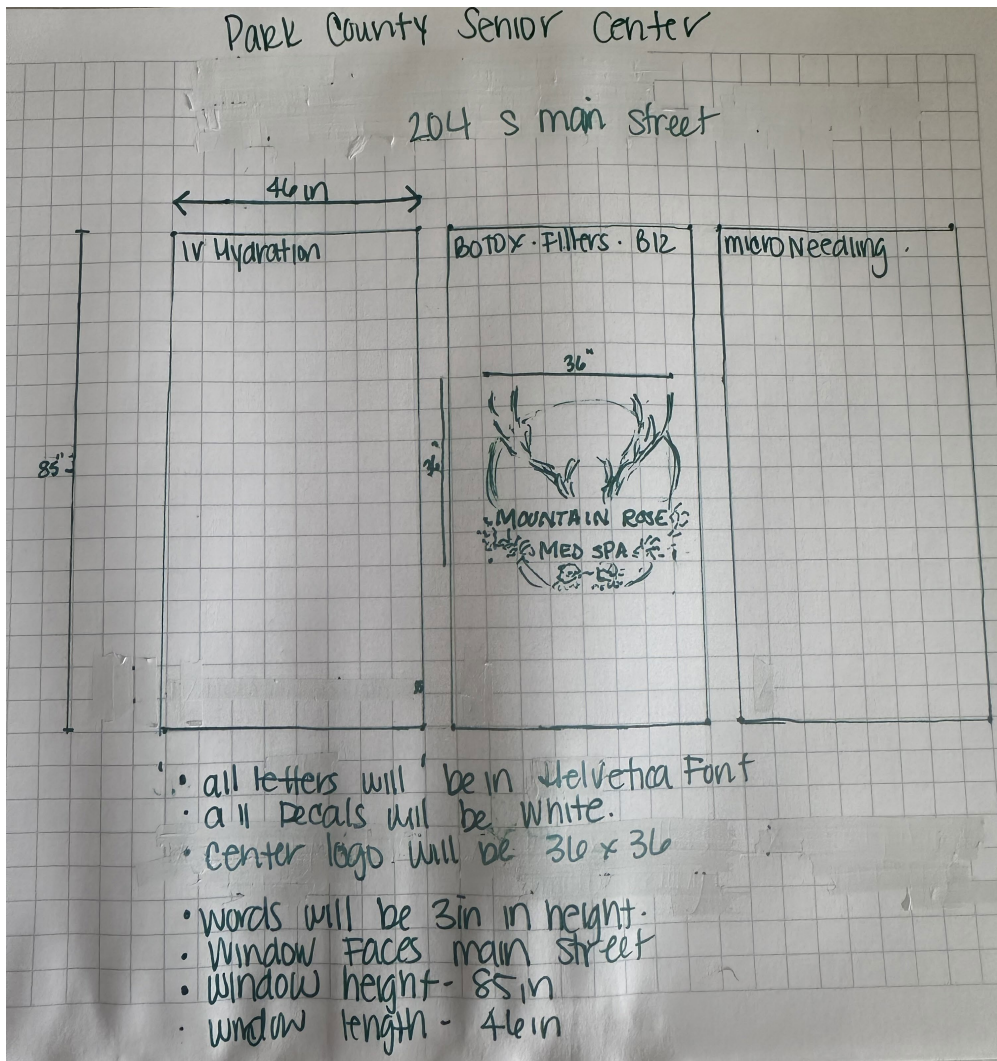
Here is the logo that will be in all white . Size is 36x36z it will mimic blend smoothie



Jessica Jaworski

On Wed, Sep 4, 2024 at 17:44 Jessica Jaworski <[jessicarijaworski@gmail.com](mailto:jessicarijaworski@gmail.com)> wrote:  
Hello Jennifer ! I made the changes you recommended . Here are 3 updated photos .







Jessica Jaworski

On Wed, Sep 4, 2024 at 14:05 Jennifer Severson <jseverson@livingstonmontana.org> wrote:

Hi Jessica. We need more details? Colors? Which windows on the building- facing lewis or main st? You need to show what's there now and then view of windows/ doors after your info is added.

Sent from my Verizon, Samsung Galaxy smartphone  
Get [Outlook for Android](#)

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**From:** Jessica Jaworski <jessicajaworski@gmail.com>  
**Sent:** Tuesday, September 3, 2024 8:17:19 PM  
**To:** Jennifer Severson <jseverson@livingstonmontana.org>  
**Subject:** Re: Sublease of office in BLEND SMOOTHIE building - 202 S Main St

Hi Jennifer,  
Please see my attached application form for the window decals as well as a drawing of the layout and my logo. Again, I am subleasing inside of Blend Smoothie.

Thank you so very much for all of your help and guidance. Let me know if there is anything else you may need prior to the meeting on Tuesday, September 10th.

Best ,  
Jessica Jaworski  
973-262-0016

On Thu, Aug 22, 2024 at 4:50 PM Jennifer Severson <jseverson@livingstonmontana.org> wrote:

Hi Jessica, as mentioned on the phone, to install a window decal for your business, you'll need to submit design details for the Historic Preservation Commission (HPC) to review/ approve.

The Design Review app form is available online here:  
[https://www.livingstonmontana.org/sites/default/files/fileattachments/historical\\_preservation\\_commission/page/3067/hpc\\_design\\_review\\_application\\_rev\\_03-17-2023.pdf](https://www.livingstonmontana.org/sites/default/files/fileattachments/historical_preservation_commission/page/3067/hpc_design_review_application_rev_03-17-2023.pdf)

The HPC meets the second Tuesday of each month- the next meeting is scheduled for Tues Sept 10<sup>th</sup> at 3:30 pm. You don't have to attend but it's recommended in case they have questions- attendance can be in person or by zoom. Please email a completed application form with proposed design details to me no later than noon on the Wednesday before the meeting (i.e. Sept 4<sup>th</sup>).

Let me know if you have questions.

**File Attachments for Item:**

**B. DESIGN REVIEW: DANFORTH MUSEUM – WINDOWS (106 N. MAIN STREET)**



City of Livingston Historic Design Review Application Form

1. Applicant's Name: Ptark County Friends of the Arts

2. Location of Property

Street Address: 106 North Main St.

Business Name (if applicable): The Danforth Museum of Art

3. Contact Information

*Property Owner*

Home Address: PO Box 1341, Livingnsotn, MT 59047

Phone Number: \_\_\_\_\_

Email Address: danforth@thedanforth.org

*Primary Contact/ Applicant*

Name: Storrs Bishop

Address: 211 South Yellowstone St.

Phone Number: 406-223-7026

Email Address: storrs@thedanforth.org

*Secondary Contact*

Name: \_\_\_\_\_

Address: \_\_\_\_\_

Phone Number: \_\_\_\_\_

Email Address: \_\_\_\_\_

4. Project Information- please check all proposed exterior changes (attach necessary details to this form)

Signage  Yes  No

Provide the following information for each new sign: a diagram of the sign that shows the size, color(s), material and location of the sign relative to the structure as well as how sign will be mounted/ anchored.

**Lighting**                     Yes     No

Show the location(s) of new light fixtures and attach the manufacturer cut sheet.

**Paint/ Trim**                     Yes     No

Show the location(s) of new paint/ trim work on the building and attach a paint sample (digital sample or photo OK).

**Siding**                     Yes     No

Show the location(s) of new siding and attach the manufacturer cut sheet.

**Windows**                     Yes     No

Show the location(s) of new windows and attach the manufacturer cut sheet.

**Other Façade/ Exterior Improvements**                     Yes     No

Describe and show the location(s) of additional improvements other than those listed above; provide details for the proposed work and attach manufacturer cut sheet(s) if available for design elements.

**NOTE:**

- Manufacturer cut sheets must include material and color details. Photos or detailed drawings may be substituted for manufacturer cut sheets.
- This information may be prepared by the applicant; it does not need to be prepared by a design professional.
- If design elements (paint color, siding material, light fixture, etc.) have not yet been finalized, please include all options being considered so they may be reviewed and approved to prevent unnecessary delays in your construction schedule.

**I hereby certify that the information included in this application is true and accurate.**



Applicant's Signature

9/5/24

Date

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**To be filled out by the Zoning Administrator**

Zoning Review Complete?     Yes     No

Building Permit required?     Yes     No

**From:** [Storrs Bishop](#)  
**To:** [Jennifer Severson](#)  
**Subject:** Re: Please complete a Historic Preservation Design Review Permit form (attached)  
**Date:** Thursday, September 5, 2024 8:46:05 AM  
**Attachments:** [image001.png](#)  
[HPC DESIGN REVIEW APP FORM DANFORTH\\_rev\\_03-17-2023.pdf](#)

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Hi Jennifer,

Thank you for the reminder to get this submitted. The completed application is attached to this email.

I would like to have all the windows on the facade reviewed. Pella Windows says they can probably install the upper windows before winter, but it may take until spring to replace the sidewalk windows.

I will contact Pella to see if they have a photograph of the double-hung version of the Impervia line. You can see a small schematic drawing of them next to the line item in the Pella quote. I will also see if I can get my hand on an actual sample of the material and color from the show room in Bozeman.

thank you for your help and reminder,

Storrs

On Wed, Sep 4, 2024 at 5:06 PM Jennifer Severson <[jseverson@livingstonmontana.org](mailto:jseverson@livingstonmontana.org)> wrote:

Hello Storrs, I have not received an application from you for Design Review by the HPC for the window replacements. If you would like to be on next Tuesday's 9/10 HPC meeting agenda, please complete the attached HPC Design Review app form and confirm which of the options in the attached Pella Impervia brochure are the ones you are proposing to install on the Danforth. Is the review only for the upper windows? Or did you want to include both upper and lower (even if upper will be done first and you delay the lower windows)?

Can you please confirm the above requested info to me **no later than noon tomorrow?**

**Jennifer Severson, AICP – Planning Director**

City of Livingston

220 E. Park St.

Livingston, MT 59047

(406) 222-4903

[jseverson@livingstonmontana.org](mailto:jseverson@livingstonmontana.org)



**From:** [John Luther](#)  
**To:** [Jennifer Severson](#)  
**Subject:** Fwd: Danforth Museum of Art Facade  
**Date:** Thursday, August 22, 2024 4:57:33 PM  
**Attachments:** [Impervia Brochure.pdf](#)

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Got this today. Page 8 of the Pella brochure has some one over one windows that I think would work on the second floor. I'd like to meet with them to see what their plans are. What do you think? Would that be ok? Give me a call.

----- Forwarded message -----  
From: **Storrs Bishop** <[storrs@thedanforth.org](mailto:storrs@thedanforth.org)>  
Date: Thu, Aug 22, 2024 at 12:59 PM  
Subject: Danforth Museum of Art Facade  
To: <[jlduther@gmail.com](mailto:jlduther@gmail.com)>

Hi Jack,

Allison Vincenzi asked me to contact you about our plans to replace the windows on our Danforth Block facade at 106 North Main St. One of the four windows on the second floor was blown in by a wind gust on May 7, 2024 due to the aging plastic sash. Thankfully it crashed onto the office floor and not onto the sidewalk. The plastic on all the windows is brittle and damaged, and insufficient to allow the windows to securely function.

Pella Windows has recently stepped forward to help. They only got their discounted bid to me last week while I was away, so now I'm racing to get this application to the URA today. I know that I was supposed to get this approved by the historical committee before applying to the URA, but winter's coming and I'm at the mercy of multiple benefactors and deadlines.

We are proposing to begin with the upstairs windows ASAP, but intend to replace the sidewalk windows in a fixed-window model from the same line. I received the attached catalog pictures from Pella this morning. They show we can keep the existing aesthetic of the facade, but also improve their durability and safety. They will also match many of the other recent window replacements on Main Street.

Note: the photos are of swinging windows but the quote shows they will be double hung.

How can I proceed with your committee while still securing the funding in time to get this project scheduled before the cold weather? May I still present this to the URA to get on their agenda for next week's meeting?

I am happy to visit with you anytime to answer questions.

Storrs

--



# Pella® Impervia®

Fiberglass Windows & Patio Doors

19



Delivering **unmatched strength.**<sup>1</sup>  
Engineered for **lasting durability.**





**Pella® Impervia®**  
 Black casement windows with grilles-between-the-glass and the revolutionary Easy-Slide Operator hardware solution.

# A Trusted Leader Since 1925

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

## Rated #1 by homeowners for innovation<sup>2</sup>

Our drive to give our customers better solutions, improve what we do and how we do it has earned us more than 150 patents on groundbreaking innovations. Our innovations have helped change the window industry and have even set new standards for hardware. Like the revolutionary, patent-pending Easy-Slide Operator hardware for casement and awning windows, which allows you to simply slide to open and close without the effort of cranking.

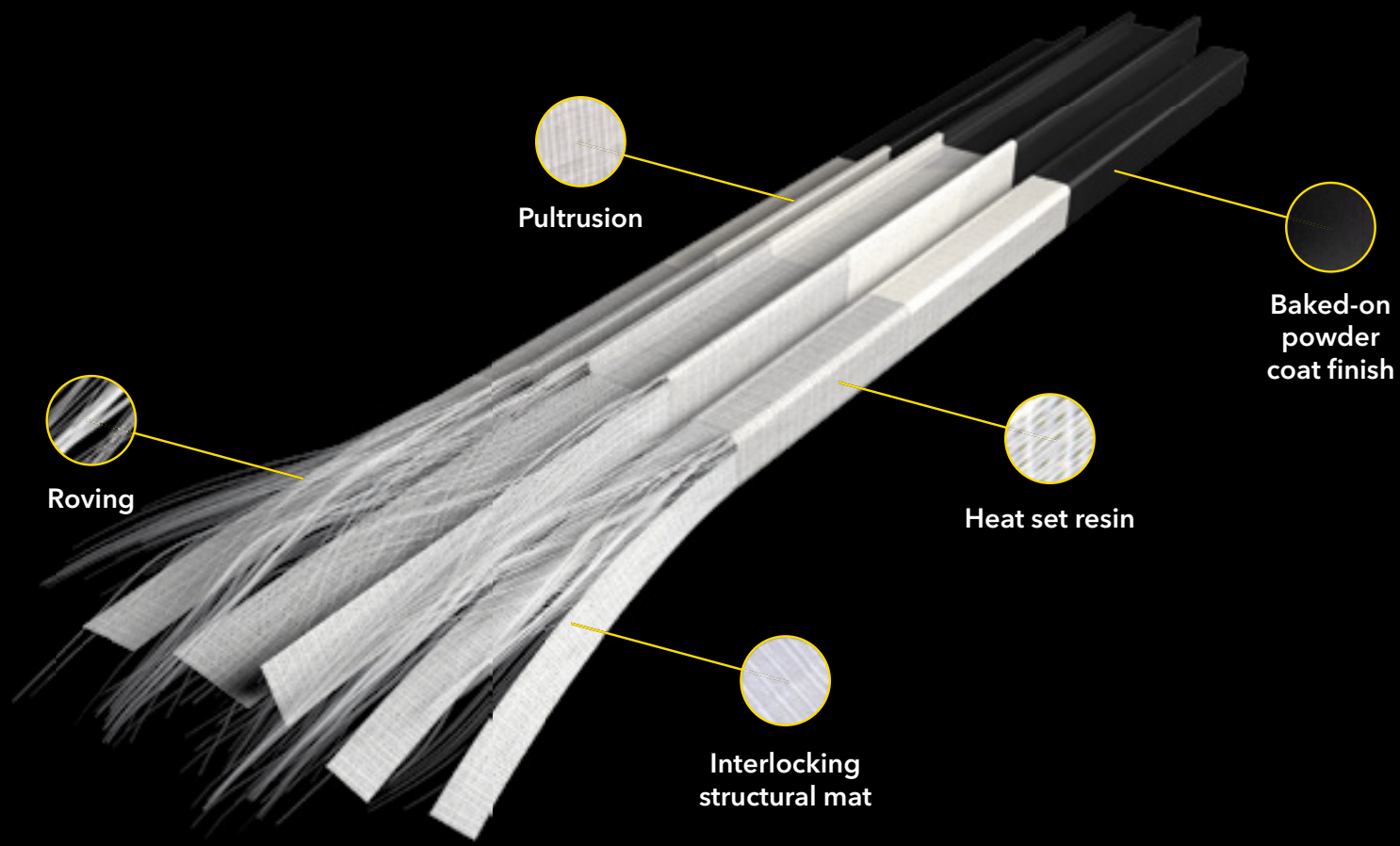
## Rated #1 by homeowners for highest quality<sup>2</sup>

We sweat the details so you don't have to, delivering products created specifically for you. We tried to count the number of quality checks that we do in a typical hour, but we had to stop at 7,502 to get back to work. At Pella, just meeting a standard isn't enough. That's why we test beyond requirements and set a new standard to ensure quality windows and doors that are built to last.

## One of the strongest limited lifetime warranties

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our Pella Impervia windows and patio doors with a limited lifetime warranty.<sup>3</sup>

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.  
<sup>2</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021.  
<sup>3</sup> See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service.



## Behind the dominating strength

Our exclusive formulation withstands extreme temperatures and the test of time. All thanks to our one-of-kind manufacturing process.

### Strength at its core.

Through a one-of-a-kind manufacturing process, our fiberglass starts with our structural mat which places rovings in a specific, intricate order to meet Pella's high strength standards.

### Enduring thermoset material.

With more strategically placed rovings, the materials are pulled through a machine, injected with polymer resin and heated. It creates an entirely new, thermoset material which won't break down when exposed to the elements or lose its shape in extreme heat – unlike other materials.

### Tough-as-nails powder coat finish.

Factory-applied and baked on, our long-lasting powder-coat finish resists chipping, chalking and fading for long-lasting durability and beauty.

## Fiberglass is strong. We made it the strongest.

Trusted in tools, boats, bridges and more, fiberglass is a naturally strong and durable material making it a superior choice for windows and patio doors. As a leader in innovation since 1925, we created our proprietary fiberglass to give our customers more – more strength for long-lasting use and thinner profiles with more glass.

## Stronger than the competition

Our proprietary fiberglass is superior in strength over wood, vinyl, aluminum, Andersen Fibrex®, a material made of plastic and wood fibers, and other fiberglass materials used by leading national brands.<sup>1,2</sup>

Pella fiberglass won't dent, bend or break as much as the competition.

### Won't dent.

On Average,  
**100x**  
more impact resistant than Andersen Fibrex.<sup>3</sup>

### Won't bend.

On Average,  
**10x**  
stronger than Andersen Fibrex in a bend test.<sup>4</sup>

### Won't break.

On Average,  
**20x**  
the tensile strength of Andersen Fibrex.<sup>5</sup>

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> Fibrex is a registered trademark of Andersen® Corporation.

<sup>3</sup> Impact testing performance based on testing 7 samples of each material using ASTM D256, Method A.

<sup>4</sup> 3-point bend testing performance based on testing 10 samples of each material using ASTM D790 test methodology.

<sup>5</sup> Tensile testing performance based on testing 7 samples of each material using ASTM D638 test methodology.

# Engineered to last, and last **and last.**

The benefits of the strongest material for windows and patio doors go beyond just strength.<sup>1</sup> Pella's exclusive fiberglass will never rot or corrode and resists dents, bends and breaks – and the list goes on.



The confidence of a **strong warranty.**

Pella® Impervia® products are backed by one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

## **Rot- and corrosion-free.**

Our extremely durable fiberglass will never rot or corrode and is naturally resistant to water and bugs.

## **One of the best insulating materials.**

Our fiberglass products act as a natural insulator from the outside elements for minimal heat and cold transfer.

## **Take the heat (and subzero cold).**

Tested from -40°F to 180°F, our fiberglass is engineered to withstand the most extreme heat and cold. It will not warp in extreme heat or become brittle in subzero cold.<sup>2</sup>

## **Long-term operation.**

Our fiberglass has virtually the same expansion and contraction as the glass, almost none. This helps reduce the risk for seal failure and provides long-term stability for dependable operation.

## **Resists air and water infiltration.**

Engineered for the rigorous performance requirements of a commercial building, Pella Impervia products provide outstanding resistance to water, wind and outside noises.

## **No painting or refinishing.**

With a heavy-duty, powder-coat finish, Pella fiberglass windows and patio doors resist chipping, chalking and fading – so you never need to paint or refinish.

**Pella Impervia**  
Black double-hung windows with custom grilles-between-the-glass.



<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.

Pella Impervia Black sliding patio doors with color-matched grilles-between-the-glass.



### Designed and tested for a lifetime of everyday use.

Pella Impervia products are designed for the rigors of everyday life. We test our products for a lifetime of everyday use so you can trust them to perform. Our awning and casement window designs have been tested to outlast opening your window once a day for more than 27 years. Our patio door designs have been tested to outlast opening your door three times a day for more than 91 years.

# When it comes to having it all, Pella® Impervia® is an **overachiever.**

Combine the extreme durability of our proprietary, fiberglass material with the beauty and energy efficiency you expect from Pella.

### Unmatched strength & lasting durability.

Pella Impervia windows and patio doors are ready to handle virtually anything life throws at them. Made from our proprietary fiberglass, the strongest material available for windows and patio doors, these products are engineered for lasting durability.<sup>1</sup> With a durable powder-coat finish, your Pella Impervia windows and patio doors never need to be painted or refinished.

### Sleek, timeless style.

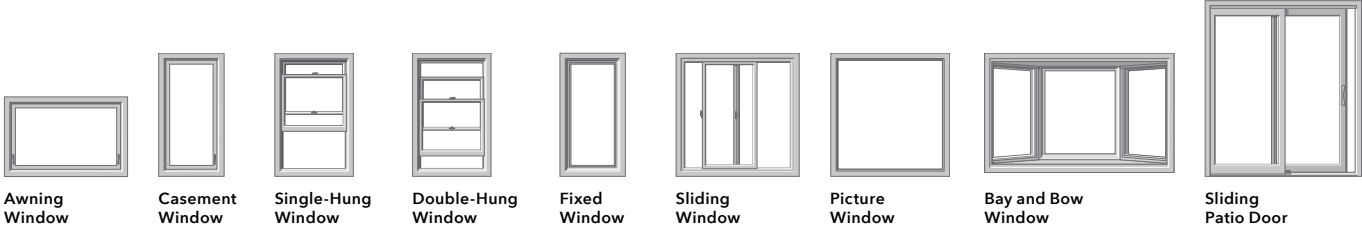
Create a timeless design that will stand the test of time. Versatile design elements combined with sleek profiles and clean lines deliver a timeless style. Pella Impervia windows and patio doors feature an up-to-date color palette, including Black, and grilles-between-the-glass to achieve the look and feel you desire.

### Proven performance.

Pella Impervia products are engineered for the rigorous performance requirements of a commercial building so you can trust them to perform in your home.<sup>2</sup> Suitable for all climates, our fiberglass windows and patio doors help you create a comfortable home year-round. Pella Impervia offers energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.<sup>3</sup> Optional foam insulation and triple-pane glass further improves energy and sound performance. And with the highest performing low-profile sill, our sliding patio doors have a clean, minimalistic look without compromising performance.

### Available in these window & patio door styles:

Special shapes also available.



<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.  
<sup>2</sup> Pella Impervia windows and patio doors have a performance grade of LC or higher. For information on product ratings see [pella.com/performance](http://pella.com/performance).  
<sup>3</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

**Superior strength and durability.**

Our proprietary fiberglass is superior in strength to wood, vinyl, aluminum, wood/plastic composites and other fiberglass materials.<sup>1</sup> On average, Pella's fiberglass is 100x more impact resistant than Andersen Fibrex, a material made of plastic and wood fibers.<sup>2</sup>

**Revolutionary hardware solution.**

Open your casement and awning windows with one simple motion using the revolutionary Easy-Slide Operator. The slim, sleek design:

- Simply slides to open, without the effort of cranking
- Features precision venting technology to open your window exactly where you want it
- Provides a modern aesthetic paired with a comfort grip for easy use and smooth operation

**Durable three-way corner joints.**

For added strength, durability and reliable water performance, Pella Impervia products are secured with corner locks, metal fasteners and injected with sealant.

**Larger designs.**

The superior strength of Pella's fiberglass allows you to combine standard and special sized windows together to create larger, unique combinations made just for your remodel or new construction project. Sliding patio doors are also available in larger sizes, up to 9' and 10'.<sup>3</sup>



Strongest.  
Innovative.  
Tough-as-nails.  
**Pella® Impervia®.**

**Energy-efficient options.**

Energy-efficient dual- and triple-pane glass options with argon help slow the transfer of heat, keeping your home more comfortable year-round – even in the scorching heat of the summer or the cold of the winter. Insulating foam inside the frame is also available for increased energy efficiency.

**Outstanding performance.**

Provide outstanding resistance to water, wind and outside noises – while increasing energy efficiency, security and ease of operation.

**Durable powder-coat finish.**

Our long-lasting powder-coat finish resists chipping, chalking, and fading and keeps these timeless style windows looking great. Available in several colors, including Black.

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> Impact testing performance based on testing 7 samples of each material using ASTM D256, Method A.

<sup>3</sup> Coming late Summer 2021.





# Say hello to our latest innovation: **the Easy-Slide Operator.**

Discover the next big thing. Our exclusive Easy-Slide Operator is a patent-pending hardware solution for casement and awning windows and winner of the Best Window and Door Award and Overall Best in Show for the International Builders' Show. The International Builders' Show is the nation's largest annual residential housing construction trade event for manufacturers and suppliers of home construction products and services.

When Pella introduced the fold-away crank, it changed the window industry and set a new standard for hardware design. Now, we're innovating again to give you an even easier way to open and close your casement and awning windows.

### **Slide open, slide closed.**

With the same simple motion as dimming the lights with a dimmer switch, the Easy-Slide Operator allows you to easily slide to open and close, without the effort of cranking.

### **Sleek, minimal design.**

The slim, sleek design is placed discretely on the window for an undisrupted look.

### **Secured with precision venting technology.**

Using precision venting technology, the hardware features a braking system which allows you to open your window exactly where you want to – and it secures in place.

### **Designed for comfort.**

The hardware is designed with a comfort grip for easy use and smooth operation and is tucked away to not interfere with window treatments or décor.

### **Designed to make life easier.**

Founded on Universal Design Principles, the revolutionary Easy-Slide Operator window hardware is designed for inclusivity – to be a solution for all people, regardless of their age or physical ability.



**Pella® Impervia®**  
Black casement windows with patent-pending Easy-Slide Operator hardware.

**Frame Colors** Pella® Impervia® windows and patio doors feature a low-maintenance, durable powder-coat paint finish. Our long-lasting powder-coat finish resists chipping and fading so you never need to paint or refinish.

**Solid-Color:**



**Dual-Color:**



**Glass & Additional Energy Efficiency Upgrades**

**InsulShield® Low-E Glass²**



Advanced Low-E insulating dual- or triple-pane glass with argon



AdvancedComfort Low-E insulating dual-pane glass with argon



NaturalSun Low-E insulating dual- or triple-pane glass with argon



SunDefense™ Low-E insulating dual- or triple-pane glass with argon

**Additional Glass Options**



Clear insulating glass



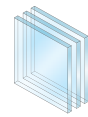
Tempered glass



Laminated (non-impact-resistant)³, tinted⁴ or obscure glass also available on select products



STC (Sound Transmission Class)-improved dual-pane sound control glass⁵



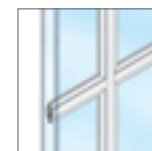
Triple Pane⁶

**Foam Insulation Options**

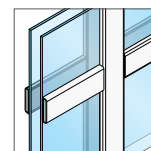
Optional foam-insulated frame and sash are available to increase energy efficiency.

**Grilles**

Grilles are color-matched to the window or patio door interior and exterior frame color.⁷



Aluminum Grilles-Between-the-Glass 3/4"



Applied Grilles⁸

**Grille Patterns**

In addition to the patterns shown here, custom grille patterns are available.⁹



Traditional



6-Lite Prairie



9-Lite Prairie



Top Row



Custom

¹ Color availability may be limited. Please contact your local Pella rep for details.

² Optional high-altitude Low-E insulating glass available with or without argon on select products.

³ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

⁴ Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on select products.

⁵ Sound control glass consists of dissimilar glass thickness (3mm/5mm or 5mm/3mm).

⁶ Available on direct set, awning and casement windows and sliding patio doors. Not available with AdvancedComfort Low-E glass.

⁷ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁸ Available on direct set windows only.

⁹ Grille patterns offered may vary by product. See specific product information for availability.

**Hardware**

**Casement & Awning**

Select from two window hardware options for casement and awning windows. The revolutionary, patent-pending, Easy-Slide Operator allows you to simply slide to open, without the effort of cranking. Precision venting technology allows you to open your window exactly where you want. And its sleek design provides an undisrupted look. Or select the fold-away crank, that folds neatly away, against the window frame. Neither solution will interfere with roomside window treatments.



Easy-Slide Operator



Fold-Away Crank

**Color-Matched Finishes:**



**Additional Finish²:**



Satin Nickel

**Sliding, Single-Hung & Double-Hung**

Pella's cam-action locks pull the sashes against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.

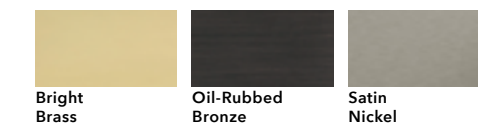


Cam-Action Lock

**Color-Matched Finishes:**



**Additional Finishes:**



Bright Brass

Oil-Rubbed Bronze

Satin Nickel

**Sliding Patio Door Handle and Secure Vent Lock**

Elevate your style and transform your home with a timeless, easy-to-operate sliding patio door handle. A secure vent lock comes standard and provides added safety and security for your home. It withstands 500 pounds of opening force in the vent lock position.



Sliding Patio Door Handle



Secure Vent Lock

**Color-Matched Finishes:**



**Additional Finish²:**

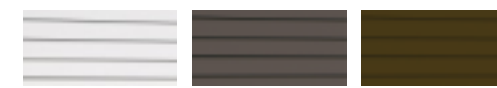


Satin Nickel

**Blinds-Between-the-Glass**

**Blinds-Between-the-Glass**

Add privacy and comfort to your home with blinds-between-the-glass for your sliding patio door. Located between panes of glass, blinds are protected from dust, damage and little hands.



White

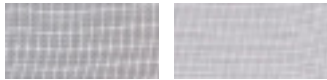
Slate Gray

Espresso

¹ Color availability may be limited. Please contact your local Pella rep for details.

² Satin Nickel finish not available on Easy-Slide Operator window hardware or Secure Vent Lock on sliding patio doors.

Flat InView™ screens come standard and let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.<sup>2</sup> Optional Conventional screens for windows.



Conventional

InView™

<sup>1</sup>Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.  
<sup>2</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.



**Pella® Impervia®**  
Black fixed windows with and without color-matched grilles-between-the-glass.



**The confidence of a strong warranty.**

Pella Impervia products are backed by one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

Want to learn more? Call us at 833-44-PELLA or visit [pella.com](http://pella.com)

Product specifications may change without notice. Actual colors may vary from those shown and products may vary slightly from illustrations and photos.